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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION N
09/964,062	09/26/2001	Kazuyuki Matsumoto	CU-2676 RJS	1441
26530 7	10/19/2004		EXAMINER	
LADAS & PARRY LLP			PRONE, JASON D	
SUITE 1200	IICHIGAN AVENUE		ART UNIT	PAPER NUMBER
CHICAGO, IL 60604			3724	
			DATE MAILED: 10/19/2004	ļ

Please find below and/or attached an Office communication concerning this application or proceeding.

5 at		4.0				
	Application No.	Applicant(s)				
	09/964,062	MATSUMOTO ET AL.				
Office Action Summary	Examiner	Art Unit				
	Jason Prone	3724				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the	correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period w Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be till within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	nely filed ys will be considered timely. In the mailing date of this communication. ED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 10 Ju	<u>ine 2004</u> .					
,	action is non-final.					
3) Since this application is in condition for allowar	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4)⊠ Claim(s) <u>1-4</u> is/are pending in the application.						
	4a) Of the above claim(s) <u>3 and 4</u> is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1 and 2</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/or	r election requirement.					
Application Papers						
9) The specification is objected to by the Examine 10) The drawing(s) filed on 26 September 2001 is/a Applicant may not request that any objection to the or Replacement drawing sheet(s) including the correction of the order order of the o	are: a) \square accepted or b) \boxtimes object drawing(s) be held in abeyance. Se ion is required if the drawing(s) is ob-	e 37 CFR 1.85(a). ojected to. See 37 CFR 1.121(d).				
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau * See the attached detailed Office action for a list of	s have been received. s have been received in Applicat ity documents have been receiv ı (PCT Rule 17.2(a)).	ion No ed in this National Stage				
Attachment(s)	*					
1) Notice of References Cited (PTO-892)	4) Interview Summary					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail D	ate Patent Application (PTO-152)				
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	6) Other:	· · · · · · · · · · · · · · · · · · ·				

Art Unit: 3724

DETAILED ACTION

Drawings

1. The drawings are objected to under 37 CFR 1.83(a). The drawings must show every feature of the invention specified in the claims. Therefore, the "substrate sheet" and "a pair of nip rollers", of claim 1, must be shown or the feature(s) canceled from the claim(s). No new matter should be entered. The "substrate sheet" and "a pair of nip rollers" are shown in the Figures labeled prior art, however the claimed invention refers to Figures 1-6(c) in which the "substrate sheet" and the "pair of nip rollers" are not shown.

Corrected drawing sheets in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. The figure or figure number of an amended drawing should not be labeled as "amended." If a drawing figure is to be canceled, the appropriate figure must be removed from the replacement sheet, and where necessary, the remaining figures must be renumbered and appropriate changes made to the brief description of the several views of the drawings for consistency. Additional replacement sheets may be necessary to show the renumbering of the remaining figures. The replacement sheet(s) should be labeled "Replacement Sheet" in the page header (as per 37 CFR 1.84(c)) so as not to obstruct any portion of the drawing figures. If the examiner does not accept the changes, the applicant will be

Art Unit: 3724

notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

Specification

2. The disclosure is objected to because of the following informalities: On page 14 line 10, the phrase "suction cups 29···29" should be replace with "suction cups 29". All reference numbers including the "···" then a repeat of the number should be changed as shown in the previous sentence. On page 14, line 12, the phrase "hold stationarily them" should be replaced with "hold them stationary". On page 15 line 2, the phrase "Robot bodies 37 and 47" should be replaced with "Robot bodies 39 and 47". On page 16 line 28, the phrase "cutting lines 3 and 4" should be replaced with "cutting lines CL 3 and CL 4". On page 17 line 1, the phrase "cutting lines 1 and 2" should be replaced with "cutting lines CL 1 and CL 2". On page 17 line 4, the phrase " and 2" should be replaced with "and CL 2". On page 17 line 6, the phrase "cutting lines CL 3 and 4" should be replaced with "cutting lines CL 3 and CL 4". On page 17 line 8, the phrase "cutting line CL 3 or 4" should be replaced with "cutting lines CL 3 and CL 4". On page 17 line 10, the phrase "cutting lines CL 3, 4, 1 and 2" should be replaced with "cutting lines CL 3, 4, 1 and 2" should be replaced with "cutting lines CL 3, 4, 1 and 2" should be replaced with "cutting lines CL 3, CL 4, CL 1, and CL 2".

Appropriate correction is required.

Claim Rejections - 35 USC § 112

3. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Art Unit: 3724

4. Claims 1 and 2 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

- 5. In regards to claim 1, on line 2 the phrase "heating step" and on line 10 the phrase "heating the synthetic resin sheet" are unclear. It is uncertain if these heating steps are the same step or if they are separate steps.
- 6. In regards to claim 1, the phrase "a substrate sheet" is unclear. It is uncertain what structure the substrate sheet incorporates and where it is located in the present invention.
- 7. In regards to claim 1, the phrase "a pair of nip roller" is unclear. It is uncertain what structure the nip rollers incorporate and where they are located in the present invention.

Claim Rejections - 35 USC § 103

- 8. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 9. Claims 1 and 2 are rejected under 35 U.S.C. 103(a) as being unpatentable over. Applicant's admitted prior art (Figs. 7(A)-8(B) and the "Description of Related art" section of the instant application") (From now on, referred to as AAPA) in view of the Japanese reference to Nishigaito, the British reference 1,074,662,

Art Unit: 3724

and Mikkelsen. AAPA discloses the invention including a method for cutting a synthetic resin sheet for a lens which is to be carried out Immediately after a heating step of a manufacturing process of the synthetic resin sheet, in which a forming die, ultra-violet ray curing type resin applied thereon and a substrate sheet placed on the ultraviolet ray curing type resin are supplied in a predetermined direction into a space between a pair of nip rollers, to manufacture the synthetic resin sheet having a first pair of opposite side portions extending substantially perpendicularly to the predetermined direction and a second pair of opposite side portions extending substantially in parallel with said predetermined direction (Figs. 7(A)-8(B) and the "Description of Related art" section of the instant application"), and cutting the first pair of opposite side portions and cutting the second pair of opposite side portion (third paragraph of the "Description of Related art" section) but fails to disclose a method of heating a workpiece, determining its expected expansion, and cutting the workpiece immediately after heating so as to compensate for its expansion when it is cooled, and performing said operation on a synthetic resin sheet for a lens. However, Nishigaito teaches a method of heating a workpiece, determining its expected expansion, and cutting the workpiece so as to compensate for its expansion when it is cooled (see translated abstract). Also, the British reference 1,074,662 teaches performing an operation to compensate for expansion during heating of a synthetic resin sheet. While the British reference 1,074,662 does not explicitly teach performing heating with expansion-adjusted cutting on a synthetic resin sheet, it does show that it is well known that a sheet-shaped plastic workpiece is deformed when it undergoes heating processes and it may be desirable to

Art Unit: 3724

build into the process elements that compensate for this deformation (see claim 1, see also the abstract of the European reference to Guntell et al.). Also, Mikkelsen teaches cutting a plastic lens immediately after heating (abstract col. 1, lines 38-60, col. 6, lines 4-8). It would have been obvious to one of ordinary skill in the art at the time the invention was made to provide the method of Fujita with the method of heating a workpiece, determining its expected expansion, and cutting the workpiece so as to compensate for its expansion when it is cooled as taught by Nishigaito; the dimensional compensation of a heat-worked synthetic resin sheet as taught by the British reference 1,074,662, and the cutting of a plastic lens immediately after heating of Mikkelsen for effective dimensional control of the workpiece.

Furthermore, regarding claim 2, it would be obvious to perform steps similar to those described in claim 1 on a synthetic resin sheet for a lens having a plurality of prescribed cutting lines since doing so would constitute merely repeating the steps described in claim 1.

Response to Arguments

10. Applicant's arguments with respect to claims 1 and 2 have been considered but are most in view of the new ground(s) of rejection.

Conclusion

11. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Matsumoto et al.

Page 7

Application/Control Number: 09/964,062

Art Unit: 3724

12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jason Prone whose telephone number is 703-605-4287. The examiner can normally be reached on 7:30-5:00, Mon - (every other) Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Allan N. Shoap can be reached on 703-308-1082. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

JP

October 14, 2004

Allan N. Shoap Supervisory Patent Examiner Group 3700